# **XLBrands**

# SOLVENT FREE SEAM SEALER

# SUPERIOR WET TACK & RAPID SET • SCAQMD RULE 1168 COMPLIANT • SOLVENT FREE – "ZERO" (CALCULATED) VOC

**Stix Seam** is a strong, solvent-free adhesive designed for joining carpets to eliminate seam unraveling in commercial and residential installations.

#### **Product Description/Applications:**

**Stix Seam** has superior wet tack and rapid speed of set, making it an ideal candidate for solvent-based adhesive replacement. **Stix Seam** can be used on all carpets, including vinyl-backed types, for seaming and to prevent raveling on cut edges. This product is based on a high-strength water-based polymer designed specifically to seal the seam of most broadloom carpets.

**Stix Seam** does not contain ammonia, is non-flammable, and dries to a clear film that is alkali and water resistant. **Stix Seam** has very low odor and "zero" (calculated) VOC.

Stix Seal is Carpet & Rug Institute (CRI) Green Label Plus approved.

#### Advantages:

- Contains antimicrobial protection
- Very quick, strong, bond development
- Low odor, does not contain ammonia or solvents
- Water clean up when wet, good water resistance when dry
- CRI Green Label Plus approved

### **Directions for Use:**

- 1. Prepare the carpet according to the manufacturer's instructions.
- 2. Apply continuous 1/8" bead of seam sealer to the edge of the backing of the first piece of carpet where it meets the carpet pile.
- 3. Immediately place the edge of the second piece of carpet into contact with the first piece which has the seam sealer on it. To achieve a good bond, it is essential for the two pieces of carpet to have a tight fit, and traffic on the seamed area should be restricted for at least 24 hours.
- 4. Clean any smears of seam sealer or adhesive with water while material is in the wet state. However, dried or tacky residues will require the use of an adhesive remover.

#### Coverage:

Approximately 400 linear feet per quart

# Shelf Life:

1 year from manufacturing date in an unopened container, protect from freezing

**Uses:** ActionBac<sup>®</sup>, foam rubber back carpets, latex unitary, woven carpets

This product is not photochemically reactive as defined by California Rules 102 and 443. VOC content is below that established by California SCAQMD Rule 1168.

198 Nexus Drive | Dalton, GA 30721 | tel: 800.367.4583 | fax: 706.272.5801

WWW.XLBRANDS.COM